

VECTRA

ASSEMBLY INSTRUCTIONS

Say hello to the future. Meet our most advanced product yet. Vectra™ is next-gen intelligent design with smart features promising smarter solutions. It's a super-slim, precision—engineered package built to deliver robust on-demand comfort and the kind of cutting-edge innovation that redefines an entire category.



VECTRA ASSEMBLY INSTRUCTIONS

COMPONENT LIST

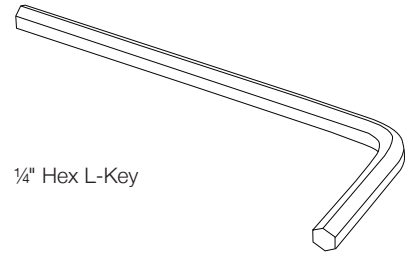
Advanced Synchro

- Seat Assembly (1)
- Back Assembly (1)
- Base (1)
- Cylinder (1)
- $\frac{5}{16}$ "-18 x $\frac{3}{4}$ " Screw (3)
- $\frac{5}{16}$ " Flat Washer (3)

Enhanced Synchro

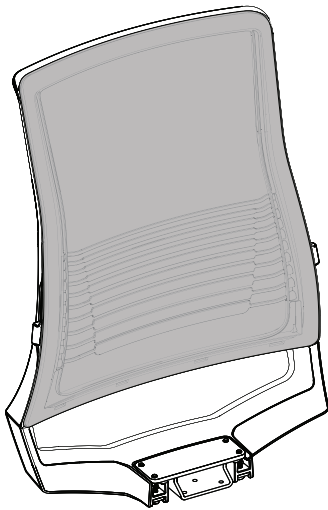
- Seat Assembly (1)
- Back Assembly (1)
- Base (1)
- Cylinder (1)
- $\frac{5}{16}$ "-18 x $\frac{3}{4}$ " Screw (3)
- $\frac{5}{16}$ " Tooth Lock Washer (3)

REQUIRED TOOLS

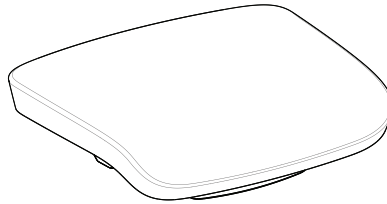


$\frac{1}{4}$ " Hex L-Key

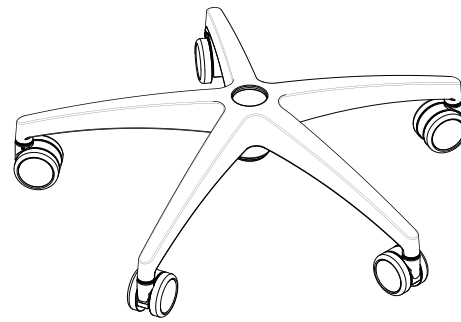
COMPONENTS



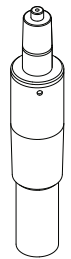
Back Assembly



Seat Assembly



Base Assembly

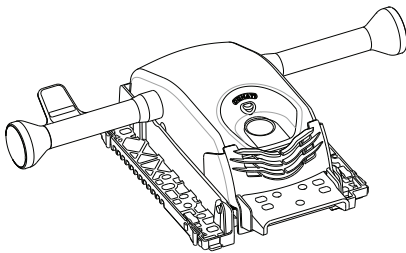


Cylinder

MECHANISM

(Mechanism will come attached to seat. Hardware kit is packaged separately.)

Advanced Synchro



HARDWARE KIT



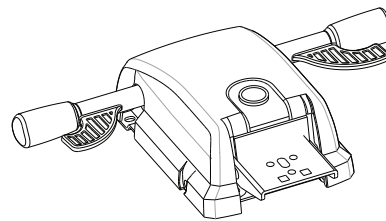
$\frac{5}{16}$ " x $\frac{3}{4}$ " Screws



$\frac{5}{16}$ " Flat Washers

OR

Enhanced Synchro



HARDWARE KIT

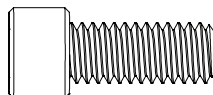


$\frac{5}{16}$ " x $\frac{3}{4}$ " Screws

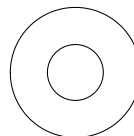


$\frac{5}{16}$ " Tooth Lock Washers

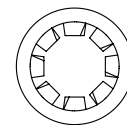
1:1 SCALE



$\frac{5}{16}$ " x $\frac{3}{4}$ " Screw



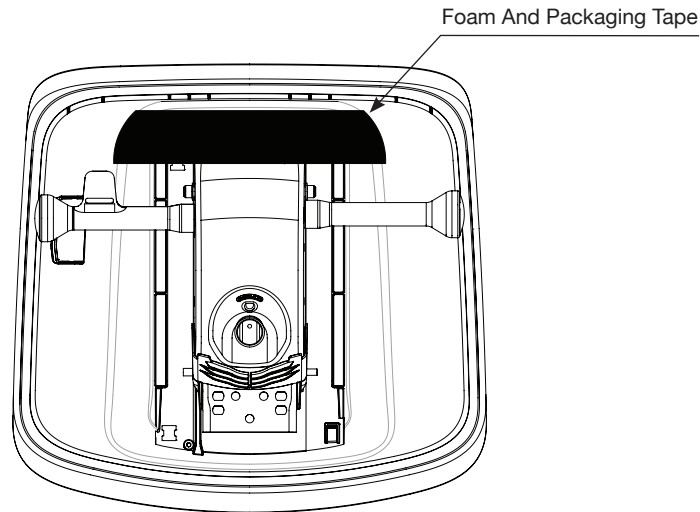
$\frac{5}{16}$ " Flat Washer



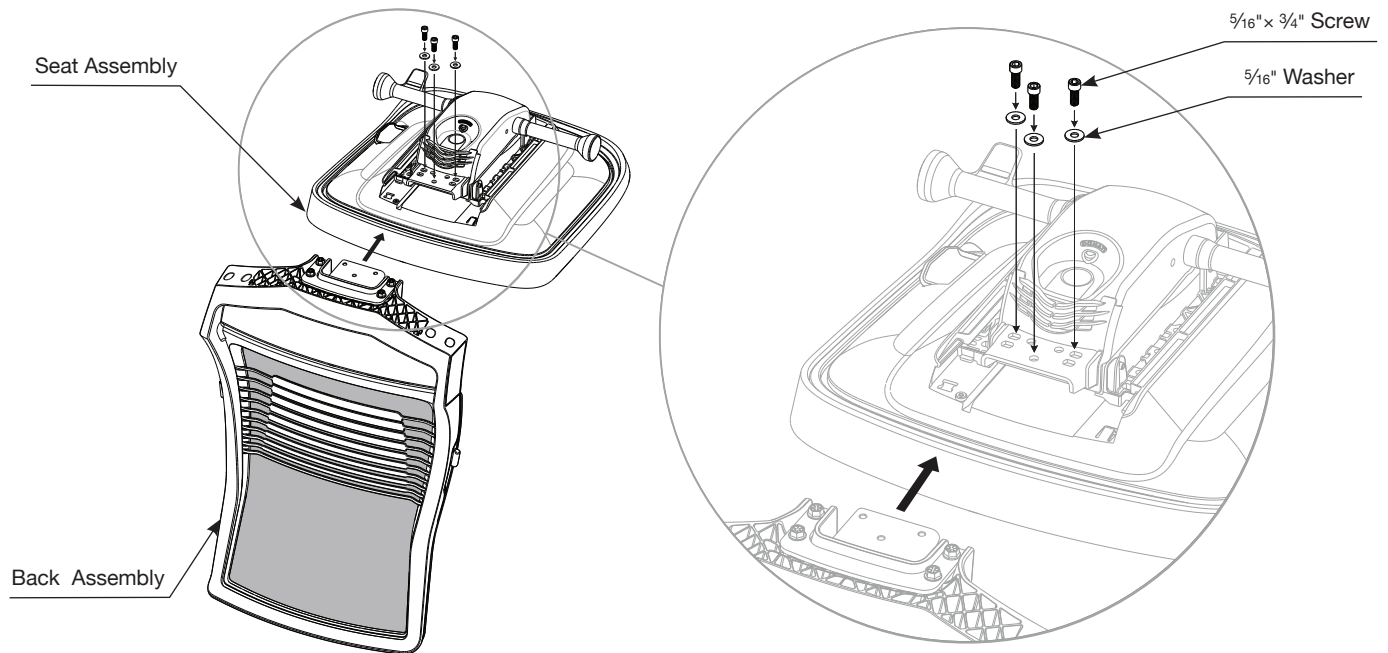
$\frac{5}{16}$ " Tooth Lock Washer

VECTRA ASSEMBLY INSTRUCTIONS

1



2

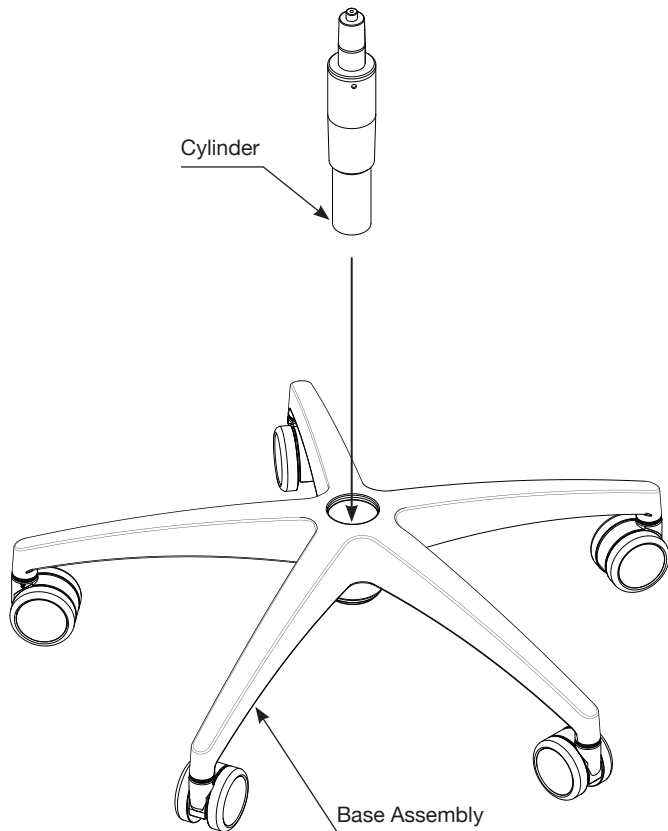


STEPS

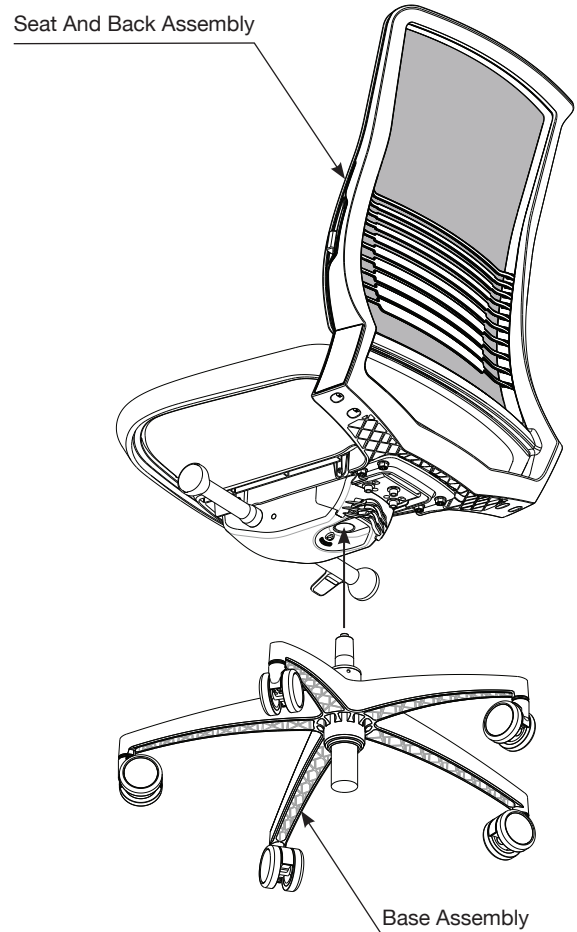
1. Place seat/mechanism assembly on a firm, flat surface. Remove foam and packaging tape before back assembly installation. Locate back assembly by sliding in bracket and following hole pattern.
2. Secure back assembly by tightening three $\frac{5}{16}$ " x $\frac{3}{4}$ " screws and $\frac{5}{16}$ " washers using a $\frac{1}{4}$ " hex L-key to a minimum torque of 150 in-lb. Use the flat washers for the advanced synchro mechanism or the tooth lock washers for the enhanced synchro mechanism.

VECTRA BASE ASSEMBLY INSTRUCTIONS

1



2



STEPS

1. Slide the cylinder into the center of the base assembly and give it a push to seat it into position.
2. With the base assembly sitting on the floor, firmly hold the seat and back assembly, align the mechanism's cylinder mounting hole with the top of the cylinder and push in place until seated. The cylinder is seated when you can lift the chair and the cylinder stays attached to the mechanism.